

Specifications

SUPPLY VOLTAGE:
• 10 to 30 VDC
• Polarity Protected
Note: For use in Class 2 circuits

CURRENT REQUIREMENTS:
• 35 milliamps max. at 24VD

OUTPUT TRANSISTORS:
• (1) NPN and (1) PNP sensor output transistors
• Outputs sink or source up to 150 milliamps (current limit)
• All outputs are continuously short circuit protected

REMOTE AUTOSET INPUT:
Selectable: Advanced Options
• NPN Input, Connect to 0VDC
• PNP Input, Connect to 10-30VDC

RESPONSE TIME:
• Light state response = 240 microseconds
• Dark state response = 240 microseconds

LASER LIGHT EXPECTANCY:
• 50,000 hours @ 25°C

LIGHT SOURCE:
• Red Laser: Class 1 or II
• EN 60825-1 (2003)

SPOT SIZE:
• Short Range: .05" X .03" @ 6"
• Long Range: .07" X .05" @ 18"
• Retroreflective: .1" X .1" @ 5'

PUSHBUTTON CONTROL:
• Two push buttons

AMBIENT TEMPERATURE:
• -40°C to 70°C (-40°F to 158°F)

RUGGED CONSTRUCTION:
• Chemical resistant high impact ABS plastic housing
• Waterproof rating: IP68
• Conforms to heavy industry grade CE requirements
• RoHS Compliant

DIMENSIONS:
• Width: 2.037in (51.73mm)
• Height: 2.005in (50.9mm)
• Depth: .812in (20.6mm)

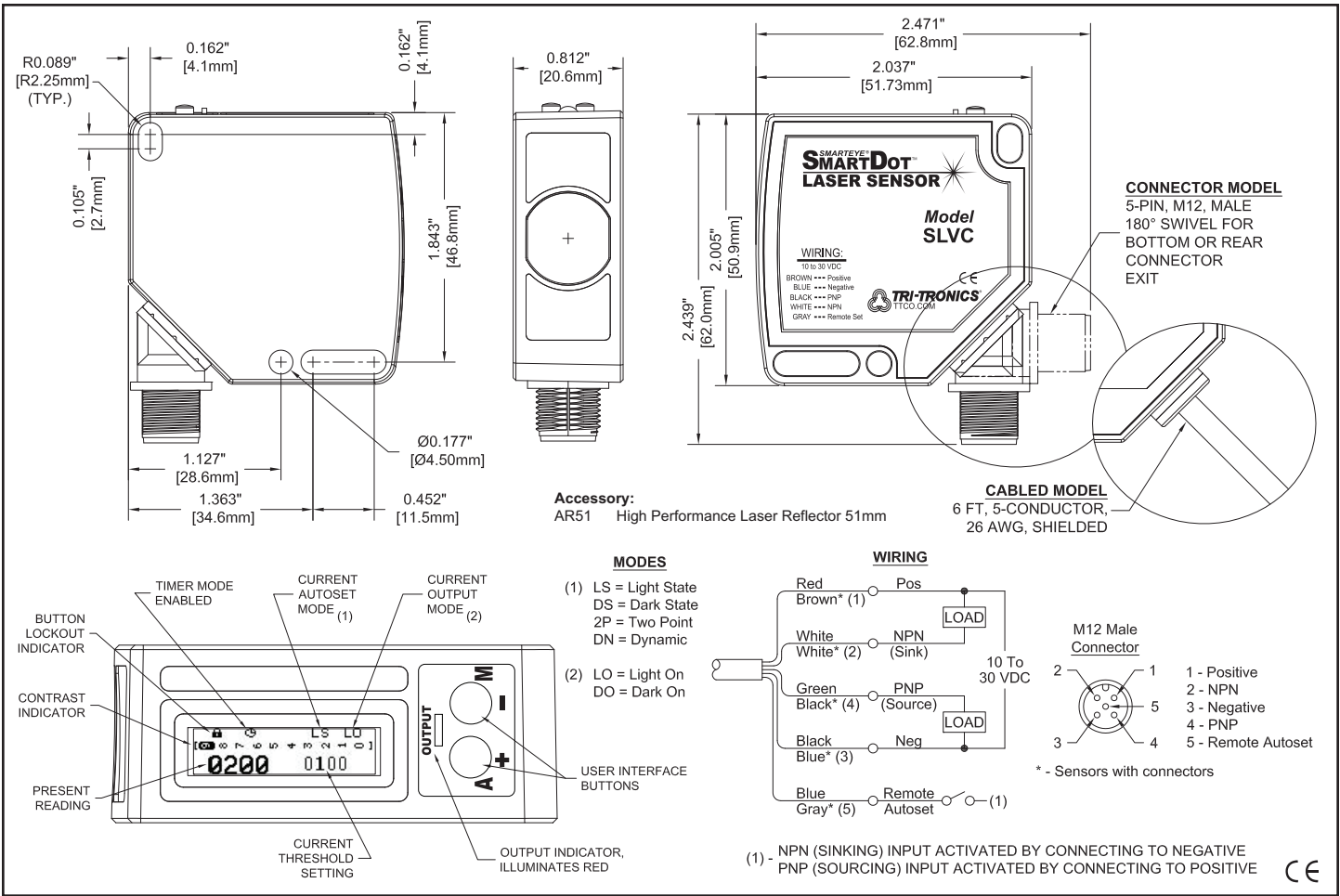


FOCAL DISTANCE:
• Short Range Proximity: 6" (152mm)
• Long Range Proximity: 18"(456mm)
• Retroreflective: 5' (1.520m)

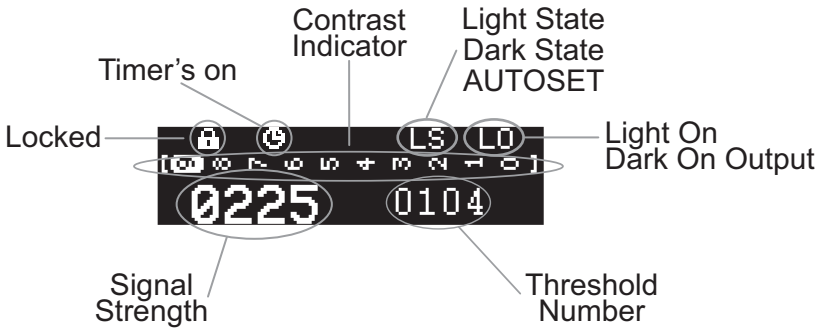
Note: Ranges are determined by optimal beam spot focus. Increased ranges are possible, but are application specific and can not be adequately specified herein.

CE
RoHS Compliant
Product subject to change without notice.
SMARTEYE® SMARTDot™

Connections and Dimensions



SMARTEYE®
SMARTDot™
LASER SENSOR



Installation Manual

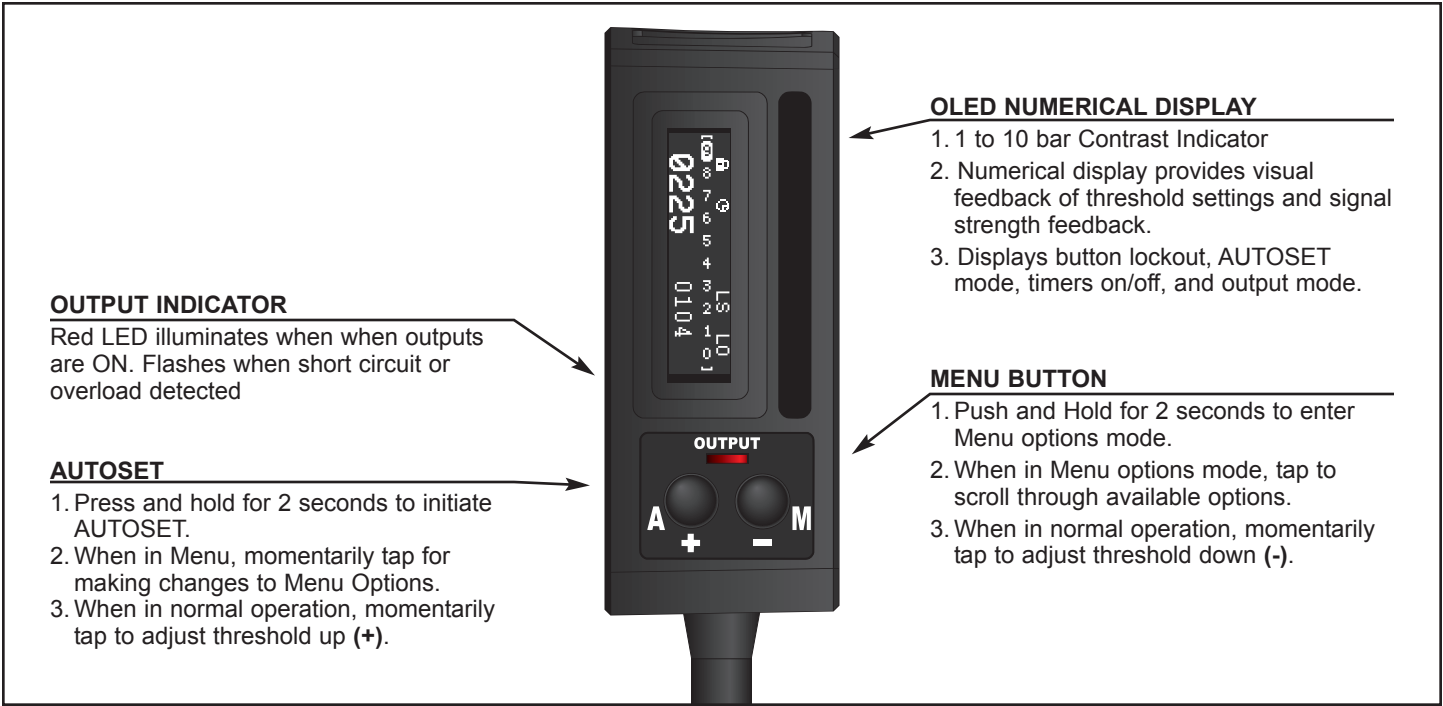
AUTOSET: (A)

• **Proximity Sensing** - Push and hold "A" button for 2 seconds with product in view for Light State AUTOSET. Push and hold "A" button for 2 seconds with product NOT in view for Dark State AUTOSET.
(Note: Choose Light On Output for leading edge triggering, Dark On Output for trailing edge triggering.)

• **Retroreflective Sensing** - Push and hold "A" button for 2 seconds with reflector in view for Light State AUTOSET. Push and hold "A" button for 2 seconds with product blocking the reflector for Dark State AUTOSET.
(Note: Choose Dark On Output for leading edge triggering, Light On Output for trailing edge triggering.)

MENU: (M)

Press and hold "M" button for Menu access. Tap "M" button for scrolling through selection options. Tap "A" button to change selection.



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Press Menu for Detailed Setup

1

Autoset Mode:
Light State (LS)

Autoset Mode:
Dark State (DS)

Autoset Mode:
Two Point (2P)

Autoset Mode:
Dynamic (DN)

AUTOSET Tap **A** to move through screens, Tap **M** for next option

Light State (LS): Push and hold "A" button for Light State AUTOSET. Light State is most useful for Leading Edge Triggering. And fastest "On" time in Proximity sensing.

Dark State (DS): Push and hold "A" button for Dark State AUTOSET. Dark State is most useful for Trailing Edge triggering, and Maximum range settings in Proximity sensing modes.

Two-Point (2P): Push and hold "A" button for Two-Point AUTOSET. Release "A" button for first point AUTOSET. Push and release "A" button for second point AUTOSET. Two-Point is most useful for spanning between two contrast levels that may not have a great amount of difference. Low contrast applications work best using this AUTOSET mode.

Dynamic (DN): Push and hold "A" button while passing target in and out of beam then release "A" button. Dynamic is most useful when automatic set up is necessary due to mechanical constraints.

2

Oupput Mode:
Light On (Lo)

Oupput Mode:
Dark On (DO)

Tap **A** to toggle, Tap **M** for next option

Light On - Output turns on when received light level exceeds threshold.

Dark On - Output turns on when received light level drops below threshold

3

Timer Mode:
Enabled

Timer Mode:
Off Delay (o)

Timer Mode:
On Delay

Timer Mode:
One Shot

Timer Mode:
Debounce

Tap **A** to move through screens, Tap **M** for next option

To set Timer Duration, tap "**A**" button to scroll through 1-9, tap "**M**" button to move through 1000, 100, 10, 1 place holders. Then tap "**M**" button to complete selection.

Note: Timer must be enabled to have available options displayed

Off Delay: Outputs stay on for set time after duration of input.

On Delay: Outputs turn on when input exceeds set time

One Shot: Outputs turn on for set time when triggered by input

Debounce: Outputs are stabilized and held in current state for duration of time setting

4

Toggle Display
Orientation

Toggle Display
Orientation

Tap **A** to toggle, Tap **M** for next option

Tap "**A**" button to Toggle Orientation. Useful for left or right hand visibility.

5

Advanced
Options...

Tap "**A**" button to select Advanced Options. Provides for NPN or PNP Remote AUTOSET input.

6

Input Mode
NPN / Sink

Input Mode
PNP / Source

Tap "**A**" button to change from NPN to PNP Input. Choose NPN if output device in Sinking (0VDC); Choose PNP if output device is Sourcing (10-30VDC).

7

Button Lockout:
Off

Button Lockout:
On (🔒)

Tap "**A**" button to select Button Lockout. The Button Lockout prevents tampering with AUTOSET and displays Sensor Locked should AUTOSET be attempted.

To UNLOCK, press and hold "M" for two seconds to enter new options mode. Tap "M" to scroll through to Button Lockout and tap "A" to unlock.

How To Specify

1. Select Sensor:
SMARTEYE® SMARTDOT™
Laser Sensor

2. Select Output
Configuration:
V = Short Range
P = Long Range
R = Retroreflective

3. Select Cable:
Blank = 6 foot Cable (1.8m)
C = 6 inch (152mm)
M12 5-Pin Connector

Example:
SMARTEYE® SMARTDOT™
Laser Sensor

V = Short Range
P = Long Range
R = Retroreflective

Blank = 6 foot Cable (1.8m)
C = M12 Connector

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Quick Reference
Tap A: Scroll Text

AUTOSET: Light State
Push & Hold A button

for 2 secs w/target
in view for Prox Sens

with reflector in view
for Retro Sens

AUTOSET: Dark State
Push & Hold A button

for 2 secs w/NO target
in view for Prox Sens

w/ reflector BLOCKED
for Retro Sens

AUTOSET:Two Point
Prox-Push & Hold A

Button for 2 secs
w/ Target in view

Release for point 1
Push & Release with

No target in view
For point 2

AUTOSET:Two Point
Retro-Push & Hold A

Button for 2 secs
w/ reflector in view

Release for point 1
Push & release with

Target in view
For point 2

AUTOSET:Dynamic
Push & Hold A button

While passing target
In & out of view

Then release A button

Contact: Tr-Tronics
1-800-237-0946

www.ttco.com

Tap **A** to move through screens, Tap **M** for next option

Tap **A** to scroll through Quick Reference.

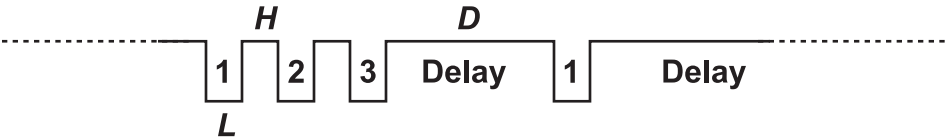
9

Sensor Scope

This option allows the operator to visually inspect the current setup for repeatability. The sensor scope will also reveal any nominal setup issues or sensitivities to label or gap thickness changes. Momentarily press the **minus (-)** button to shorten the time between signals. Momentarily press the **plus (+)** button to lengthen the time between signals.

Remote Programming

The SmartDot sensor can be configured and adjusted from the Remote AUTOSET line. This is accomplished by sending a simple sequence of 0VDC pulses. For example: Output Mode: Light On



Each pulse (L) is low for 40ms to 400ms. The idle time (H) between pulses is 40ms to 400ms. The delay (D) between sets of pulses is .75 seconds to 5 seconds.

NOTE: Default remote input is NPN. See Advanced Options for change to PNP input.

Standard AUTOSET

Hold the Remote AUTOSET line low for at least .75 seconds.

Option/Command	Setting	Pulse Sequence	Notes
Threshold Adjust	Tap “Up”	1 - 1 - #	# is the number of adjustments from 1 to 8
	Tap “Down”	1 - 2 - #	
AUTOSET Mode	Light State	2 - 1	<i>Note:</i> Changes the AUTOSET mode used by the next AUTOSET
	Dark State	2 - 2	
	Two-Point	2 - 3	
	Dynamic	2 - 4	
Output Mode	Light On	3 - 1	(auto mimics xm-1)
	Dark On	3 - 2	