



## Sliprings Type PME *Evolution*

### Main Performances

<b>Housing</b>	In aluminium with insulating thermoplastic bands
<b>Positioning</b>	Vertical axis, assembly on the base plate by means of 2 screws M10
<b>Connections</b>	Rings wired with 2 m. long cable
<b>Cable entry</b>	With single-pole wires connected to the rings and through pipe unions M32 to the brush-holders
<b>Brushes</b>	20 A, 50 A and 100 A in copper-graphite
<b>Executions</b>	From 20 to 60 rings 20 A - mixed executions 20/50/100 A
<b>Armonized rules</b>	EN 60947-1 EN 60529 2006/95CE - 2004/108/CE - 2006/42/CE Directives
<b>Marking</b>	CE

### Functional Features

<b>Nominal voltage</b>	660 V ac - dc
<b>Nominal current</b>	Ith 20 A - 50 A - 100 A
<b>Protection degree</b>	IP65
<b>Max rotating speed</b>	30 revs / min
<b>Test voltage</b>	2,5 kV
<b>Operating temperature</b>	- 20 °C ÷ + 60 °C

### Standard Types

Type	20 A N° Rings	H = mm*
G PME B20	20	175
G PME B30	30	229
G PME B40	40	283
G PME B50	50	337
G PME B60	60	391

### Accessories

Availability on demand:

- Mercotac
- Absolute Encoder
- Micro-switches application
- One passage for air

Availability on demand:

- Mixed executions with 100 A, 50 A and 20 A
- Types with appropriate rings for signals

## Installation and Wiring

The PME *Evolution* slipring has to be installed only by qualified personnel in compliance with current safety standards. Power to the machine must be turned off before carrying out wiring. Connections are to be made in compliance with the wiring scheme of the controlled equipment. After installation has been completed, the installer is required to check that all commands are working properly. Avoid prolonged contact with oils and acids when using the equipment, as these may damage the products.

- 1) The base plate (ref. 1) is made by using fork fastons with interaxis 260 mm. and screws M10. Two holes of  $\varnothing 9$  mm., 13 mm. deep on the flange (Ref. 7) are used for the rings.  
We recommend the coupling to be made with slack to take up any possible runout during rotation.  
Axial stress must be avoided for good functioning.
- 2) The cables are connected through lateral pipe unions (Ref. 2).  
The torque for brushes terminals is 0,8 Nm for the versions 20 A and 50 A, and 2 Nm for the version 100 A  
Please ensure that the wires do not interfere with any moving part. The rings are cabled with a 2 m long cable from the main plate (Ref. 1). Longer cables are available upon request.
- 3) Please check the equipotential of any surface not generally recommended to be used under tension, and the ground connection using the cables provided.

Please note that the guarantee does not cover any equipment whose parts have been modified and tampered.  
RAVIOLI declines any responsibility for damage deriving from incorrect installation or use of the product.

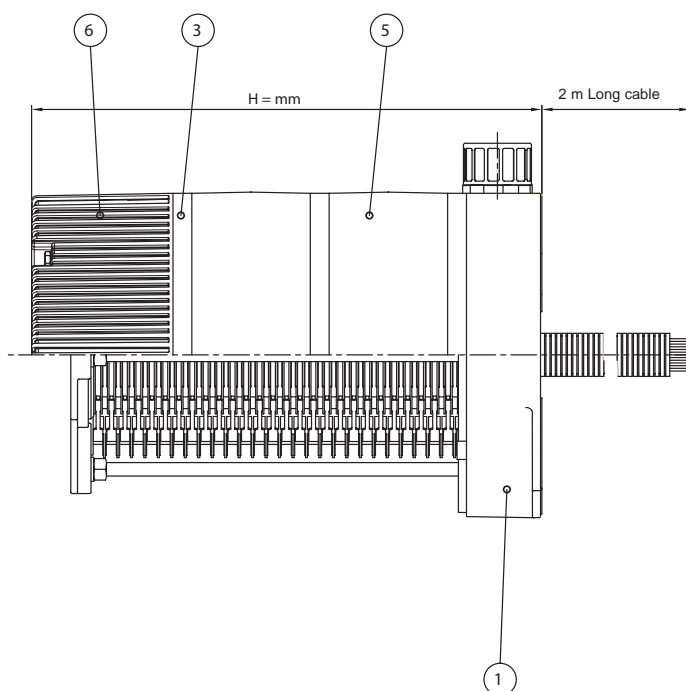
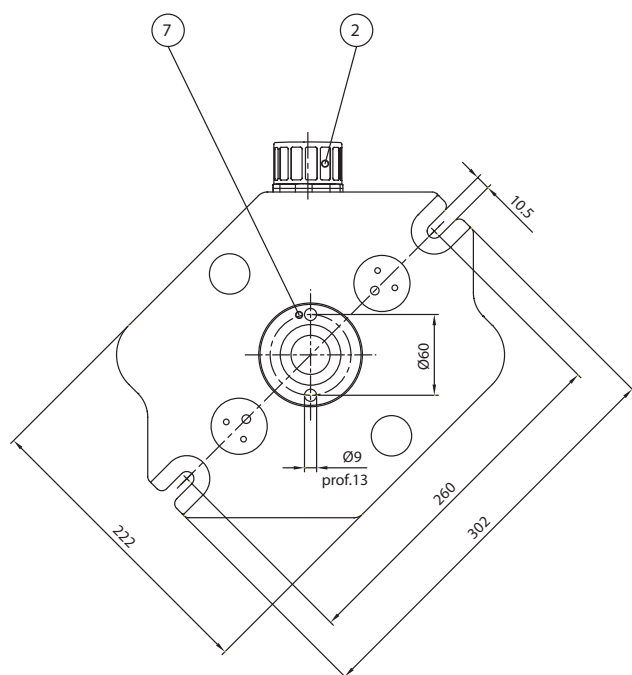
## Maintenance

A programme of periodical maintenance is required to be carried out to ensure that the PMP *Evolution* slipring is kept in perfect working order. All maintenance is to be effected by qualified personnel using only original spare parts. Any defective or altered parts must be replaced promptly, even outside the maintenance schedule, as they could impact on the safety of the device.

In particular:

- 1) Disconnect from power source and wait until the internal parts have cooled down.
- 2) Remove the cover (ref. 6), the bands (Ref. 5) and the gaskets (Ref. 3).
- 3) Check the brushes for wear and tear, and check that they adapt properly to the rings.
- 4) Remove copper-graphite dust with de-humidified compressed air or a clean brush.
- 5) Check that the cables tightness is corresponding to the torque which is specified in our installation instructions.
- 6) Check that the cover gaskets is in good condition.
- 7) Replace the cover (ref. 6), the bands (Ref. 5) and the gaskets (Ref. 3).

## Dimensions



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