Platinum Maestro Network Motion Controller Installation Guide





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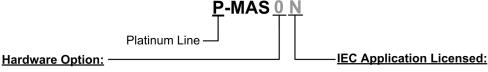
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Catalog Number



0 = Platinum Maestro only

1 = Platinum Maestro with extended IO w/ Diff IO

2 = Platinum Maestro with extended IO w/ TTL IO

N = No IEC license

= IEC licensed

V = IEC licensed + Visualization option

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Chapter 1: Safety Information

In order to achieve the optimum, safe operation of the Platinum Maestro Multi-Axis Controller, it is imperative that you implement the safety procedures included in this installation guide. This information is provided to protect you and to keep your work area safe when operating the Platinum Maestro and accompanying equipment.

Please read this chapter carefully before you begin the installation process.

Before you start, ensure that all system components are connected to earth ground. Electrical safety is provided through a low-resistance earth connection.

The following safety symbols are used in this manual:



Caution:

This information is necessary for preventing damage to the product or to other equipment.



1.1 Cautions

- The Platinum Maestro must be connected to an approved 24 VDC power supply through a line that is separated from hazardous line voltages using reinforced or double insulation in accordance with approved safety standards.
- Before switching on the Platinum Maestro, verify that all safety precautions have been observed and that the installation procedures in this manual have been followed.

1.2 Directives and Standards

The Platinum Maestro conforms to the following industry standards:

Standard	Item
In compliance with EN 60204-1	Low Voltage Directive 73/23/EEC
In compliance with CE 2006/95/EC	Low-Voltage Directive 2006/95/EC

The Platinum Maestro has been developed, produced, tested and documented in accordance with the relevant standards. Elmo Motion Control is not responsible for any deviation from the configuration and installation described in this documentation. Furthermore, Elmo is not responsible for the performance of new measurements or ensuring that regulatory requirements are met.

1.3 Warranty Information

The products covered in this manual are warranted to be free of defects in material and workmanship and conform to the specifications stated either within this document or in the product catalog description. The Platinum Maestro is warranted for a period of 12 months from the date of shipment. No other warranties, expressed or implied – and including a warranty of merchantability and fitness for a particular purpose – extend beyond this warranty.



Chapter 2: Product Description

This installation guide describes the Platinum Maestro Network Motion Controller and the steps for its wiring, installation and power up. Following these guidelines ensures maximum functionality of the system to which it is connected.

2.1 Description

The Platinum Maestro is Elmo's premium network motion controller. It works in a network based system in conjunction with Elmo's intelligent servo drives to provide a total multi-axis motion control system solution.

The Platinum Maestro Motion Controller incorporates an integral high-level computational dual-core system (2 x 1.5 GHz) with limitless memory (RAM, ROM, and SD-Card), and onboard additional hardware peripherals.

The Platinum Maestro shares the motion processing workload with Elmo's SimpliQ and Gold Line drives, forming a distributed motion control system. The best servo and system performance is achieved by combining the Gold Family drives, and the new real-time motion control capabilities of the Platinum Maestro controller.

The Platinum Maestro provides:

- Self-sufficient machine motion control No reliance on connection with PC server
- Time deterministic control over motion, I/Os and processes in the system
- Complete compatibility with recognized networking and communications protocols
- Full, real-time, multi-axis motion synchronization
- Advanced user programming capabilities based on the leading standards
- Unified development platform that streamlines motion control solutions for novice and expert programmers alike

The Platinum Maestro offers real-time motion control support for full multi-axis system synchronization, using the well-known industry interface PLCopen for Motion Control standard.

Various programming capabilities, such as the IEC-61131-3 standard languages, as well as native C and C++ programming support, dramatically accelerate user-level program execution. Standard solutions are selected for ease of use.

Low-level communication with drives and I/O devices over the device network uses the CAN industry standard (DS 301, DS 401 for I/O devices, and DS 402 for drives and motion device profiles). These are used over standard CAN networks, as well as with the new EtherCAT CoE (CAN over EtherCAT) protocols.

Host interfaces are implemented using industry standard communications protocols, such as Ethernet TCP/IP and higher level protocols such as Ethernet/IP and Modbus.

Standardization in protocols, definitions, and APIs allows users rapid system level integration and opens the system to third party devices on the device network.



Chapter 3: Technical Specifications

3.1 Processor System

Feature	Details
Processor	Computational core system based on Dual Core (2×1.5 GHz)
On Board Flash	4 GByte
RAM	DDR-3, 4 GByte, 64 bit bus width, (Operational at Full Core Rate)
SD Card	MicroSD™ Memory Card (Push-push Type) SCHA

3.2 Communications

Specification	Details
Ethernet for Host	1 Ethernet port 1000 base-T
	Automatically detected 10/100/1000Mbps
	CAT5e/6 Cable
	UDP, Telnet, TCP
EtherCAT Master Field bus	2 Ethernet port 100 base-T for EtherCAT Master.
	Baud Rate: 100 Mbit/sec
	CAT5e Cable
	CoE, EoE, FoE
	EtherCAT Master with Full redundancy support
CAN for device network	1 Port 1Mbps, with Isolation
	CANopen master port
	Maximum Baud Rate of 1 Mbits/sec.
	CAN Profile:
	DS 301
	Device Profile (drive and motion control):
	CAN device profiles, e.g., DS301, DS505, DS402, DS401 (for I/O)
USB - Type A	Device USB: High-Speed (HS 480Mbps) USB 2.0
USB - Type B Device	Device USB: High-Speed (HS 480Mbps) USB 2.0



3.3 Power Supply

Feature	Details
Supply input voltage	Single power supply, 12V to 31V
Supply input power	Typical 7.5 W (Without video support)

3.4 Physical Specifications

Feature	Details
Weight	410 g (14.5 oz)
Dimensions	150 mm x 105 mm x 28 mm (5.91" x 4.13" x 1.10")
Mounting Method (with adapter)	Wall Mount ("Bookshelf")

3.5 General

Feature	Details
RTC	Real Time Clock Option with 3V battery
Internal System BIT	The Platinum Maestro supports internal hardware BIT (Built-in-tests) procedures to check the system integrity level on each power up
Diagnostic LEDs	EtherCAT and Ethernet activity

3.6 Environmental Conditions

Feature	Details
Ambient operating temperature	0 °C to 40 °C (32 °F to 104 °F)
Storage temperature	-20 °C to +85 °C (-4 °F to +185 °F)
Maximum non-condensing humidity	90%



Chapter 4: Platinum Maestro Software Specifications

4.1 Operating System

Feature	Details
Linux Operating System	With Elmo's RT extension for real-time motion control support
Motion Programming and Debugging	Native C Programming, running on the target CPU. Compiling and debugging via the Eclipse IDE using GCC under Cygwin.
	IEC 61131-3 with PLCopen Motion Library extension, using Elmo IDE. The following languages are supported:
	Structured text (ST), textual
	Function block diagram (FBD), graphical
	Ladder diagram (LD), graphical
	Sequential function chart (SFC), has elements to organize programs for sequential and parallel control processing.

4.2 Axes

Feature	Details
Axes	Up to 96 axes, allowing mixed single axis, multiple axis and coordinated axes motions
Axis Types	Intelligent Servo Drives (Elmo), supporting both the SimplIQ and Gold lines
	Operation in Numeric Control – NC - (real-time master synchronization) as well as non-NC modes DS 402 CoE for EtherCAT and standard DS 402 drives for CANopen



Feature	Details
Control System Update Rate	EtherCAT:
	Cycle Simultaneous Update Rates:
	≥ 250 µs for up to 16 axes
	500 μs for 32 axes
	1 mSec. for 64 axes
	Cycle Jitter: < 1 μ s, based on Master DC (Distributed Clock) support, for the full network
	CAN:
	Cycle Update Rate ≥ 1 mSec. (CAN physical network limitations only)
	Cycle Jitter: < 100 µs for CAN Sync message initiation (actual jitter dependent on the CAN network's physical limitations)

4.3 Motion Modes and Interfaces

Feature	Details
The Platinum Maestro motion interfaces use PLCopen Standard	64 bit, real-time, double precision profile calculations, allowing full on-the-fly control over speed, acceleration, deceleration and jerk
	Complex motion schemes, including look-ahead optimizing of trajectory speed calculations, for complex vector motions
	Cyclic buffer for 1,000 function blocks (a buffer for 1,000 motion segments). The cyclical buffer removes any practical limit on the number of function blocks
Communication Protocols	Host:
	Ethernet TCP-IP/UDP for operational modes
	Telnet communication for setup and configuration
	USB: Using binary protocol (maintenance)
	Application level: Ethernet-IP/Modbus
	Device Network:
	EtherCAT: CoE/EoE/FoE, supports distributed clock master
	CAN: CANopen device profiles, e.g., DS 301, DS 305, DS 402, DS 401 (I/O device profile)
Host and Internal Software Interface	TCP/IP interface from Host Computer. Software Library is provided for easy TCP/IP communication interface.
	This version will also support Ethernet-IP and Modbus over the TCP-IP.



Feature	Details
	Internal Software libraries, for "C" user programs are provided, to write user code running on the Platinum Maestro target processor (native mode).
Data Recording	8 MB data recording Up to 64 vectors can be recorded simultaneously. Supports more than 10 advanced triggering options and real-time scope capabilities Very fast data upload using Ethernet
Upload/Download Support	Firmware update support (Platinum Maestro and drives) System resource files Axis parameter files

4.4 Drive Communication Bridge Support

Feature	Details
Communication	The Platinum Maestro supports full communication with any specific drive (EtherCAT and CAN) for the purpose of simple tuning or configuration at the drive level, i.e. there is no need for direct communication with the drive.
Spatial Position-Based Pulse Generation	The Platinum Maestro supports spatial (along the path) position-based pulse generation. This is a unique feature, required for the generation of position-based events in 3D scanning systems.
	The Platinum Maestro system, with Elmo's intelligent Gold servo drives, can support single axis and spatial enhanced position-based compare functions, resulting in trigger output signals accurate to 1 encoder count along the trajectory path.

4.5 General

Feature	Details
Network Encoders	Supports master based motion on network encoders
Position Error Mapping	Supports 1-D, 2-D, and 3-D position-based error mapping compensation



Communication Options

The Platinum Maestro can communicate with a host PC either via a standard Ethernet port or through USB using a binary protocol for maintenance.

The Platinum Maestro communicates with its network devices using either EtherCAT or CAN networks.

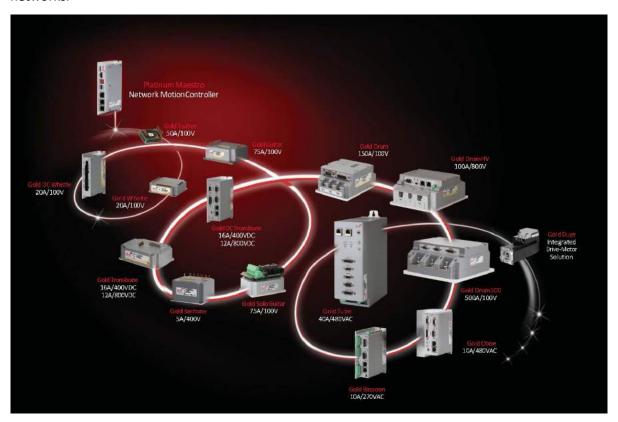


Figure 1: The Platinum Maestro Network Connections



Chapter 5: How to Use this Guide

This manual is part of a documentation set that can be used to set up and program the motion of any machine whose motors are controlled by Elmo's SimplIQ or Gold Line servo drives. When used in conjunction with the Maestro Software Manual it describes everything needed to get the Platinum Maestro up and running. Please read the safety instructions in the first chapter before starting.

After you have successfully mounted and installed the Platinum Maestro we suggest that you read the Platinum Maestro Software Manual. If you have not already done so, follow the instructions in the Installation Guide that arrived with your servo drive, and install a drive. At least one drive needs to be connected to the Platinum Maestro in order for it to function as a motion controller.



6.1 Environmental Conditions

You can guarantee the safe operation of the Platinum Maestro by ensuring that it is installed in an appropriate environment.

For safe operation of the Platinum Maestro make sure it is installed in an appropriate environment.

Feature	Value
Ambient operating temperature	0 °C to 40 °C (32 °F to 104 °F)
Storage temperature	-20 °C to +85 °C (-4 °F to +185 °F)
Maximum non-condensing humidity	90%
Operating area atmosphere	No flammable gases or vapors permitted in area

6.2 Unpacking the Components

Before you begin working with the Platinum Maestro system, verify that you have all of its components, as follows:

- The Platinum Maestro multi-axis motion controller
- Platinum Maestro software which may be downloaded from www.elmomc.com

The Platinum Maestro is shipped in a cardboard box with Styrofoam protection.

To unpack the Platinum Maestro:

- 1. Carefully remove the Platinum Maestro from the box.
- Check the Platinum Maestro to ensure that there is no visible damage to the instrument. If any damage has occurred, report it immediately to the carrier that delivered your controller.
- 3. To ensure that the Platinum Maestro you have unpacked is the appropriate type for your requirements, locate the part number sticker on the side of the Platinum Maestro as shown below.

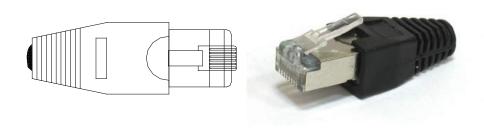


The part number at the top gives the type designation.

- 4. Verify that the Platinum Maestro type is the one that you ordered.
- Refer to the appropriate part number in the section Catalog Number at the beginning of the installation guide.



6. If you are using CAN networking, verify that you have CAN termination resistors (dongles), illustrated below.



6.3 Mounting the Platinum Maestro

The Platinum Maestro has three mounting options:

- Wall mount
- Surface mount

6.3.1 Wall Mount

Two M4 round head screws, one through each opening in the heat sink, are used to mount the Platinum Maestro (see the diagram below) on a wall.

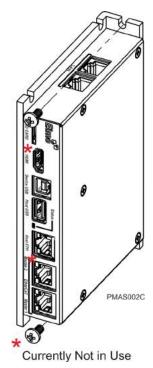


Figure 2: Wall Mounting the Platinum Maestro

6.3.2 Surface Mount

Use four M4 round head screws, one through each opening in the heat sink to connect the Platinum Maestro to a surface.

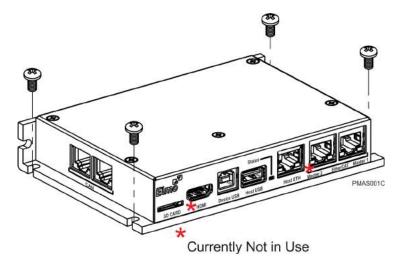


Figure 3: Surface Mounting the Platinum Maestro



Chapter 7: Wiring

7.1 Connectors

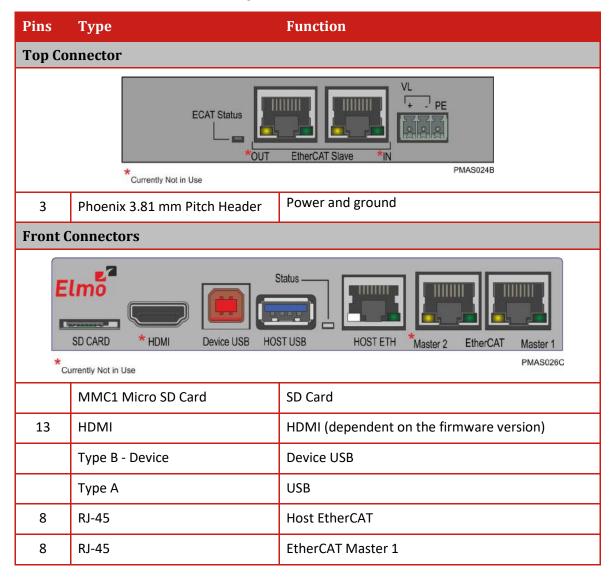
7.1.1 Wiring the Platinum Maestro

Once the Platinum Maestro is mounted, you are ready to wire the device. Proper wiring, grounding and shielding are essential for ensuring safe, immune and optimal performance of the Platinum Maestro.

- Use shielded CAT5e/6 cables for Ethernet and EtherCAT communication.
- After completing the wiring, carefully inspect all wires to ensure tightness, good solder joints and general safety.

7.1.2 Connector Types

The Platinum Maestro has the following connectors:





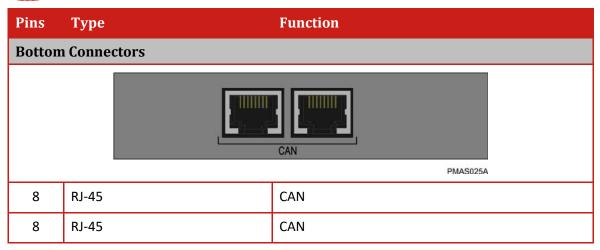


Table 1: Connector Types

7.1.3 Power Connector

Pin	Signal	Function		
PE	PE PE Protective Earth			
[-]	VL-	Power Supply Input Return		
[+]	VL+	Power Supply Input Positive		
Connector L	ocation			Cable Connector
* Currently	*Currently Not in Use 3-Pin 3.81 mm Pitch Phoenix Header (MC 1.5/3-G-3.81) 3-Pin Phoenix Plug (MC 1.5/3-ST-3.81)			
Туре		Manufacturer & Part No.	Mating Co	nnector
3.81 mm pitch Header and Pl		Phoenix Header MC 1.5/3-G-3.81	Phoenix Plu MC 1.5/3-S	ug (supplied) T-3.81

Table 2: Platinum Maestro Power and Ground Connectors

7.2 Connecting the DC Power Supply

The Platinum Maestro requires 7.5 W when turned on. Any isolated power supply that can supply that power is acceptable. The supplied power must be within the rated voltage range of 12 V to 32 V.

Connect the DC output from the power supply to the power input port on the Platinum Maestro using the 3-pin power plug provided.

To connect the power supply:

- Use a 24 AWG twisted pair shielded cable. The shield should have copper braid.
- Before applying power, first verify the polarity of the connection (protected).

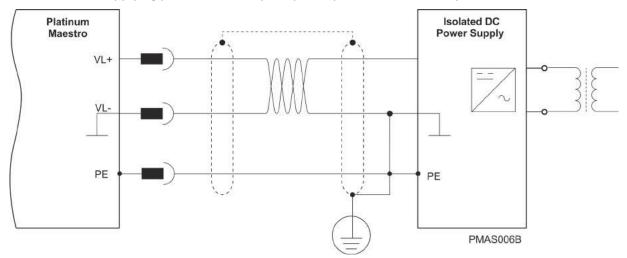


Figure 4: Power Supply Connection Diagram



7.3 Status Indicator

Figure 5 shows the position of the red/green dual LED, which is used for immediate indication of the Initiation and Working states.

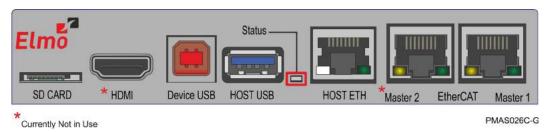


Figure 5: Platinum Maestro Status Indicator

The red/green dual LED is used for immediate indication of the following states:

- **Initiation state:** In this state the LED indicates whether the Maestro is in the boot state (blinking red) or in the operational state (steady green).
- **Error state:** In this state the LED indicates whether the motion controller is in error state (blinking green).

7.4 EtherCAT Status Indicator

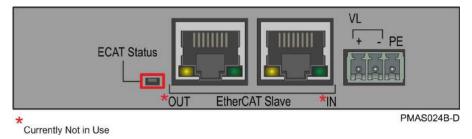


Figure 6: EtherCAT Status LEDs

The EtherCAT status indicator is a single red/green dual bi-colored LED that combines the green RUN indicator and the red ERROR indicator of the EtherCAT state machine. For further details, see the EtherCAT Application Manual.



7.5 EtherCAT Master Connectors

7.5.1 **EtherCAT Master Port 1 Connector**

Pin	Signal	Function		
1	Ethernet_TX+	Ethernet transmit +		
2	Ethernet_TX-	Ethernet transmit -		
3	Ethernet_RX+	Ethernet receive +		
4,5	N/A			
6	Ethernet_RX-	Ethernet receive -		
7, 8	N/A			
Connec	tor Location		Cable Connector	
SD CA	SD CARD * HDMI Device USB HOST USB HOST ETH *Master 2 EtherCAT Master 1 *Currently Not in Use			
Currently	Not in Use. 8-Pin RJ-45 Connec	tor	8 pin RJ-45 plug	

Table 3: EtherCAT Master Port 1 Pin Assignments



7.5.2 EtherCAT Master Activity Indicators

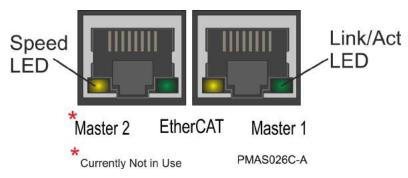


Figure 7: EtherCAT Slave Status LEDs

The green LED is the link/activity indicator (Figure 7). It shows the state of the applicable physical link and the activity on that link.

The amber LED is the speed indicator (Figure 7). It shows the speed of the connection on the Ethernet line. The possible states of these LEDs are summarized in Table 4.

LED	State	Meaning
Link /Activity Off No		No link is established
	On	A link is established
	Blinking	There is data transmission activity
Speed On The connection speed is 100 Mbps The speed of the EtherCAT line must be 100 Mb there is no EtherCAT data transmission		The speed of the EtherCAT line must be 100 Mbps. Otherwise,
	Off	The connection speed is 10 Mbps

Table 4: LED States



7.5.3 EtherCAT Network

The Platinum Maestro is the master of the EtherCAT network and must always be the first device in the line.

The Ethernet Master 1 port of the Platinum Maestro should be connected to the EtherCAT In port of the next device down the line. The EtherCAT Out port of the last device in line can be left open. If redundancy is required, the Out port of the last device should be connected to the In port of the Platinum Maestro.

Note: When connecting the EtherCAT communication cable it is recommended to use shielded CAT5e cable.

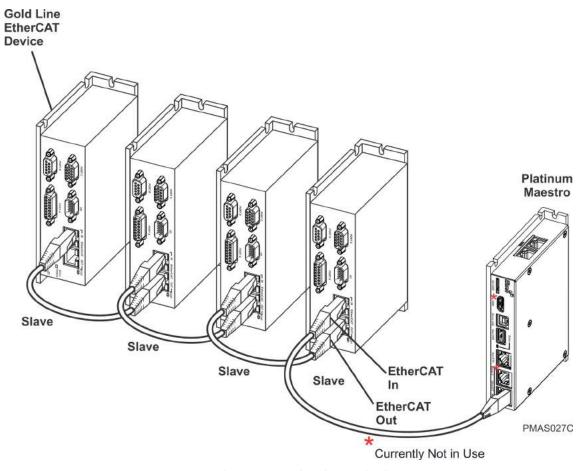


Figure 8: EtherCAT Network with no Redundancy



Ethernet Host Connectors

Pin	in 100Base-T		1000Base-T		
	Signal	Description	Signal	Description	ı
1	TX+	Transmit Data+	BI_DA+	BiDirectional	Data A+
2	TX-	Transmit Data-	BI_DA-	BiDirectional	Data A-
3	RX+	Receive Data+	BI_DB+	BiDirectional	Data B+
4	n/c	Not connected	BI_DC+	BiDirectional	Data C+
5	n/c	Not connected	BI_DC-	BiDirectional	Data C-
6	RX- Receive Data- BI_DB- BiDirectional		Data B+		
7	n/c Not connected BI_DD+ BiDirectional		Data D+		
8	n/c Not connected BI_DD- BiDirectional		Data D-		
Connector Location					Cable Connector
*	CARD *HDMI				
8-Pin RJ-45 Connector				8 pin RJ-45 plug	

Table 5: EtherCAT Host Pin Assignments



7.5.4.1 Ethernet Host Activity Indicators

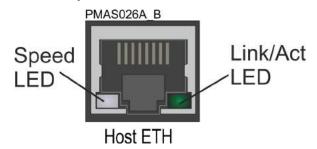


Figure 9: Ethernet Host Status LEDs

The green LED is the link/activity indicator (Figure 9). It shows the state of the applicable physical link and the activity on that link.

The white LED is the speed indicator (Figure 9). It shows the speed of the connection on the Ethernet line. The possible states of these LEDs are summarized in Table 6.

LED	State	Meaning
Link /Activity Off No link is established		No link is established
	On	A link is established
	Blinking	There is data transmission activity
Speed Green The connection speed is 1000 Mbps		The connection speed is 1000 Mbps
	White	The connection speed is 100 Mbps
	Off	The connection speed is 10 Mbps

Table 6: LED States



7.5.5 Ethernet Communication



When connecting the Ethernet communication cable use a shielded CAT5e/6 Ethernet cable.

The Platinum Maestro connects to a PC either directly or through a hub, switch or router. Use a standard shielded CAT5e/6 Ethernet cable.

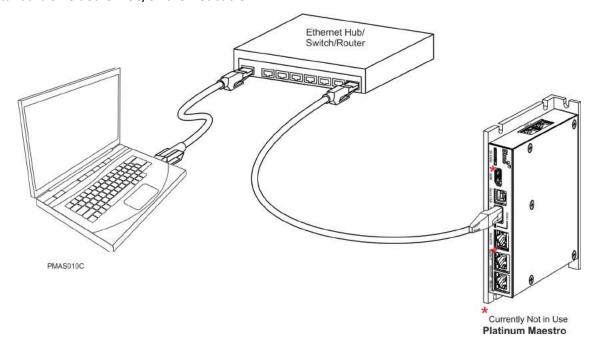


Figure 10: Platinum Maestro Connected to a Network

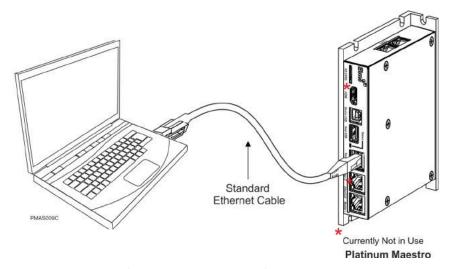


Figure 11: Platinum Maestro Connected Peer-to-Peer to a PC



7.6 CAN Connectors

Pin	Signal	Function		
1	CAN_H	CAN_H bus line (dominant high)		
2	CAN_L	CAN_L bus line (dominant l	ow)	
3	CAN_COMRET	CAN Communication Retur	n	
4, 5	N/A	_		
6	CAN_SHLD	Shield, connected to the RJ plug cover		
7	CAN_COMRET	CAN Communication Return		
8	N/A	_		
Connec	tor Location		Cable Connector	
	MAROOSSA 1			
PMAS025A 8-Pin RJ-45 Connector			8 pin RJ-45 plug	

Table 7: CAN Cable Pin Assignments

To connect the CAN communication cable:

- Use 26 or 28 AWG twisted pair shielded cables. For best results, the shield should have aluminum foil and be covered by copper braid with a drain wire (CAT5e FTP applicable).
- Connect the shield to the ground of the host (PC). Usually, this connection is soldered internally inside the connector at the PC end. You can use the drain wire to facilitate connection.
- The male RJ plug must have a shield cover.
- Ensure that the shield of the cable is connected to the shield of the RJ plug. The drain wire can be used to facilitate the connection.
- Connect a 120 Ω termination resistor to each end of the network cable. (The Platinum Maestro does not have an internal terminal.)
- A termination resistor is not required to be installed at the unused CAN port on the Platinum Maestro. It is optional.



 Use the CAN termination dongle supplied as a second "device end". Simply insert the termination resistor into the CAN connector of the second end device on the bus. This is only possible if there are two CAN connectors.

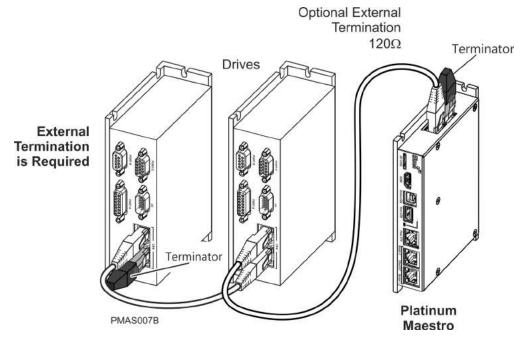


Figure 12: Connecting a 120 Ω Termination Resistor to Each End of the Network Cable

7.7 USB 2.0 Type A

The Platinum Maestro supports USB 2.0.

Pin	Signal	Function	
1	USB VBUS	USB VBUS 5 V	
2	USBD-	USB _N line	
3	USBD+	USB _P line	
4	USB COMRET	USB communication return	
5	StdA_SSRX-	Super-Speed transmitter differential pair	
6	StdA_SSRX+		
7	GND_DRAIN	Ground for signal return	
8	StdA_SSTX-	SuperSpeed receiver differential pair	
9	StdA_SSTX+		
Connec	tor Location		Cable Connector
Status Status SD CARD HDMI Device USB HOST USB HOST ETH Master 2 EtherCAT Master 1			The state of the s
PMAS026A-E 9-Pin Connector			USB 3.0 Connector



7.8 Device USB 2.0 Type B

The Platinum Maestro supports USB 2.0 (Host mode) in communication speed of Low-Speed (1.5Mbs), Full-Speed (12Mbs), and High-Speed (480Mbps).

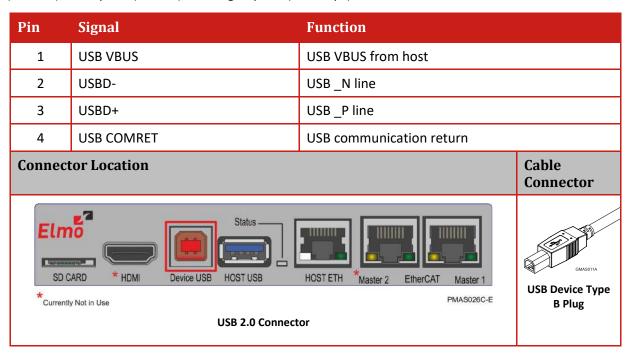


Table 8: USB Pin Assignments

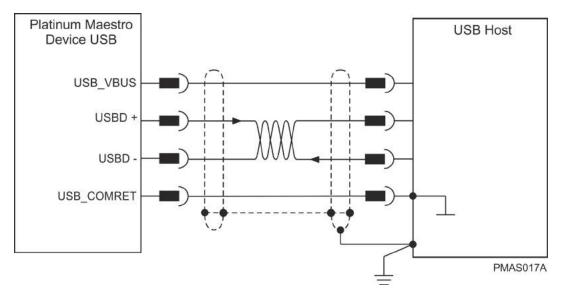


Figure 13: USB Network Diagram

To connect the USB communication cable:

- Connect the shield to the ground of the host (PC). Usually, this connection is soldered
 internally inside the connector at the PC end. You can use the drain wire to facilitate
 connection.
- Ensure that the shield of the cable is connected to the shield of the connector used for communications. The drain wire can be used to facilitate the connection.

microSD™ Memory Card (Push-push Type) SCHA



7.10 Powering Up

After the Platinum Maestro has been mounted, check that the cables are intact. The Platinum Maestro is then ready to be powered up.

7.11 Initializing the System

After the Platinum Maestro has been connected and mounted, the system must be set up and initialized. The minimum system requirements for a setup are:

- Platinum Maestro (and power supply)
- PC with the required Elmo software
- At least one servo drive and motor
- EtherCAT cables or a terminated CAN network
- A servo drive connected through an EtherCAT cable or a CAN cable (the terminated CAN network)

Users of SimplIQ servo drives:

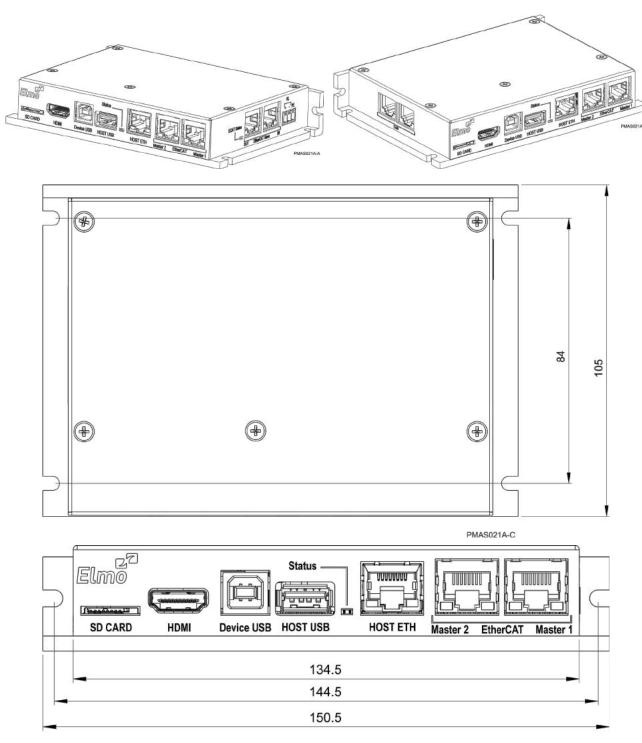
Setting up the drives and motors is described in the Installation Guide for each servo drive and in the Elmo Application Studio User Guide. Advanced features are described in the SimplIQ Software Manual, Interlude API User Guide, and SimplIQ Command Reference and CAN Implementation Guide.

Users of Gold Line servo drives:

Setting up the drives and motors is described in the Gold Line Servo Drive Installation Guide and Elmo Application Studio Users Guide. Advanced features are described in the Gold Line Software Manual, Gold Line Command Reference and CAN Implementation Guide.

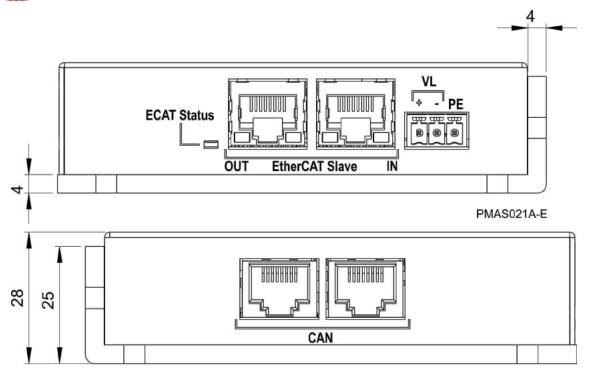


Chapter 8: Platinum Maestro Dimensions



PMAS021A-D





PMAS021A-F

Chapter 9: Compliance with Standards

The Platinum Maestro network motion controller has been developed, produced, tested and documented in accordance with the relevant standards. Elmo Motion Control is not responsible for any deviation from the configuration and installation described in this documentation. Furthermore, Elmo is not responsible for the performance of new measurements or ensuring that regulatory requirements are met.

9.1 Low Voltage Directive

Specification	Details	
The related standards below apply to the performance of the motion controller as stated in the environmental conditions paragraph 6.1 Environmental Conditions. The Platinum Maestro does not require UL compliance, as its maximum voltage is 32 VDC.		
In compliance with EN 60204-1	Low Voltage Directive 73/23/EEC	
In compliance with CE 2006/95/EC	Low-voltage directive 2006/95/EC	

9.2 Other Compliant Standards

Quality Assurance	
ISO 9001:2008	Quality Management
Design	
IPC-D-275IPC-SM-782IPC-CM-770	Printed wiring for electronic equipment (clearance, creepage, spacing, conductors sizing, etc.)
Reliability	
MIL-HDBK- 217F	Reliability prediction of electronic equipment (rating, de-rating, stress, etc.)
Workmanship	
In compliance with IPC-A-610, level 3	Acceptability of electronic assemblies
PCB	
In compliance with IPC-A-600, level 3	Acceptability of printed circuit boards
Packing	
In compliance with EN 100015	Protection of electrostatic sensitive devices



Environmental	
In compliance with 2002/96/EC	Waste Electrical and Electronic Equipment regulations (WEEE) Note: Out-of-service Elmo drives should be sent to the nearest Elmo sales office.
In compliance with 2002/95/EC (effective July 2006)	Restrictions on Application of Hazardous Substances in Electric and Electronic Equipment (RoHS)



