A58HE

RECOMMENDED APPLICATIONS





























MAC HINES

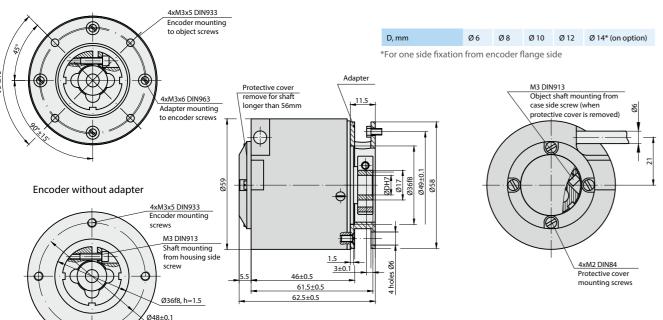




MECHANICAL DATA

Line number on disc (z)	100; 250; 500; 600; 800; 1000; 1024; 1125; 1250; 1500; 2000; 2500; 3000; 3600; 4000; 5000; 9000; 10800		
Pulse number per shaft revolution for A58-F	Z x k, where k=1,2,3,4,5,8,10 (k - interpolation factor)		
Maximum shaft speed	10000 rpm		
Permissible motion of shaft: - axial - radial (at shaft end)	±0.03 mm 0.05 mm		
Accuracy (Γ_1 -period of lines on disc in arc. sec) - on option for z < 5000 - on option for z > 5000	±0.1T ₁ arc. sec ±0.05T ₁ arc. sec ±12.0 arc. sec		
4xM3x5 DIN Encoder to to object so	ounting		

Starting torque at 20 $^{\circ}\text{C}$	≤ 0.025 Nm		
Rotor moment of inertia	< 1.5x10 ⁻⁴ kgm ²		
Protection (housing) (IEC 529)	IP64		
Protection (shaft side) (IEC 529)	IP64		
Maximum weight without cable	0.35 kg		
Operating temperature	0+70 °C		
Storage temperature	-30+80 °C		
Maximum humidity (non-condensing)	98 %		
Permissible vibration (55 to 2000 Hz)	\leq 100 m/s 2		
Permissible shock (11 ms)	\leq 300 m/s 2		



ELECTRICAL DATA

VERSION	A58 HE-A	A58 HE-AV ∼1 V pp	A58 HE-F □ TTL; □ HTL		
Supply voltage (U _o)	+5 V ± 5%	+5 V ± 5%	+5 V ± 5%; +(10 to 30) V		
Max. supply current (without load)	80 mA	120 mA	120 mA		
Light source	LED	LED	LED		
Incremental signals	Two sinusoidal I, and I, Amplitude at 1 k Ω load: - I1 = 7-16 μ A - I2 = 7-16 μ A	Differential sine +A/-A and +B/-B Amplitude at 120 Ω load: - A = 0.6-1.2 V - B = 0.6-1.2 V	Differential square-wave $U1\overline{/U1}$ and $U2\overline{/U2}$. Signal levels at 20 mA load current: - low (logic "0") ≤ 0.5 V at U $_p$ =+5 V - low (logic "0") ≤ 1.5 V at U $_p$ =10 to 30 V - high (logic "1") ≥ 2.4 V at U $_p$ =+5 V - high (logic "1") $\geq (U_p$ -2) V at U $_p$ =10 to 30 V		
Reference signal	One quasi-triangular I_0 peak per revolution. Signal magnitude at 1 k Ω load: $-I_0=28~\mu\text{A}~\text{(usable component)}$	One quasi-triangular +R and its complementary -R per revolution.Signals magnitude at 120Ω load - R = 0.2-0.8 V (usable component)	One differential square-wave U0/U0 per revolution. Signal levels at 20 mA load current: - low (logic "0") < 0.5 V at U $_p$ =+5 V - low (logic "0") < 1.5 V at U $_p$ =10 to 30 V - high (logic "1") > 2.4 V at U $_p$ =+5 V - high (logic "1") > (U $_p$ -2) V at U $_p$ =10 to 30 V		
Maximum operating frequency	(-3 dB) ≥ 160 kHz	(-3 dB) ≥ 180 kHz	(160 x k) kHz, k-interpolation factor		
Direction of signals	rirection of signals I, lags I, for clockwise rotation		U2 lags U1 with clockwise rotation		
Maximum rise and fall time	aximum rise and fall time -		< 0.5 μs		
Standard cable length 1 m, without connector		1 m, without connector	1 m, without connector		
Maximum cable length	eximum cable length 5 m		25 m		
Output signals	l ₂ l ₀ 90° el. 360° el.	+A +B +R 90° et. 360° et.	a=0.25T±0.125T T a a a a a U1 U1 U2 U2 U2 U0 U0 u0		

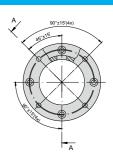
Note:

- 1. Maximum working rotation speed (with proper encoder counting) is limited by maximum operating frequency and maximum mechanical rotation speed.
- 2. If cable extension is used, power supply conductor cross-section should not be smaller than 0.5 mm $\,^{2}$.

MOUNTING REQUIREMENTS

	-	- [A] 0.3 A	
11 min for one side fixation		Ø 0.05 A	720
56 min for both side fixation	A (///)	•	- 0
56 min for version with protective cover	±0.03	<u> </u>	
>56min for version without protective cover			
		1 MAX	╢-

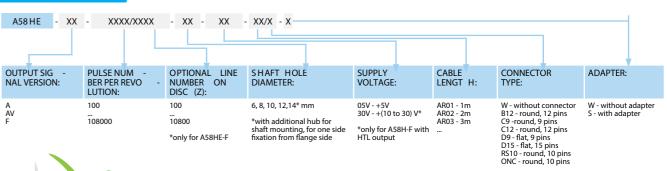
ADAPTER



ACCESSORIES

CONNECTORS FOR CABLE	B12 12-pin round connector	C9 12-pin round connector	C12 12-pin round connector	D9 9-pin flat con - nector	D15 15-pin flat connector	RS10 10-pin round connector	ONC 10-pin round connector	
DIGITAL READOUT DEVICES		CS3000			CS5500			
EXTERNAL INTERPOLATOR				NK				

ORDER FORM





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MAIN EXPORT COUNTRIES:





The company under the nd&@"Precizika Metrology" began work after the change of name of the Lithuanian - American Joint Venture "Brown workforce has been involved for over fifty years in the supply of measuring technology and systems to automate factories as well as in the development of optical scale manufacturing technology.

In 2000, the production process was certified to fully meeting the requirements of EN ISO 9002:1994, in 2003 – EN ISO 9001:2000.

The company's goal is to consistently supply high quality products and services to meet customer demands on a timely basis. The company's more products are linear and angular place scale grations and the linear angular place scale gratio & Sharpe - Precizika". The company has a proud history of old traditions in the leadership of design and production of metrological equipment. Its

products are linear and angular glass scale gratings, and the linear and rotary displacement measuring systems.

JSC "Precizika Metrology" represents worldwide known companies and suppliers of measuring equipment, CNC centers, executes installation and PHOTOELECTRIC ROTARY ENCODER services of them, trains the users, and executes upgrading of used CMM and manual cutting machine-tools.





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The encoder A58HE is used to measure angular position of the key machine components, industrial robots, comparators, rotary tables, servo drives and to establish an informational link with DCC, NC or Digital Readout Units. The encoder has integrated stator c oupling so it can be fixed directly on the object shaft. Mounting adapter - similar to adapter of encoder A58H - is available on request. The encoder is used in automatic control, on-line gauging, process monitoring systems, etc. The case of encoder is mounted via four screws M3 or through adapter. The encoder is coupled via shaft collar. Three versions of output signals are available:

- A58H-A sinusoidal signals, with amplitude approx. 11 μApp;
- A58H-AV sinusoidal signals, with amplitude approx. 1 Vpp;
- A58H-F square-wave signals (TTL or HTL) with integrated subdividing electronics for interpolation x1, x2, x3, x4, x5, x8, x10.













