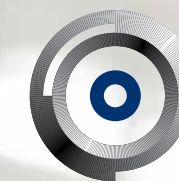


MAIN EXPORT COUNTRIES:



PRECIZIKA
METROLOGY



İMAJ TEKNİK

The company under the name "Precizika Metrology" began work after the change of name of the Lithuanian - American Joint Venture "Brown & Sharpe - Precizika". The company has a proud history of old traditions in the leadership of design and production of metrological equipment. Its workforce has been involved for over fifty years in the supply of measuring technology and systems to automate factories as well as in the development of optical scale manufacturing technology.

In 2000, the production process was certified to fully meeting the requirements of EN ISO 9002:1994, in 2003 – EN ISO 9001:2000.

The company's goal is to consistently supply high quality products and services to meet customer demands on a timely basis. The company's main products are linear and angular glass scale gratings, and the linear and rotary displacement measuring systems.

JSC "Precizika Metrology" represents worldwide known companies and suppliers of measuring equipment, CNC centers, executes installation and services of them, trains the users, and executes upgrading of used CMM and manual cutting machine-tools.

A28

PHOTOELECTRIC ROTARY ENCODER



Photoelectric rotary encoder A28 is used to establish an informational link between the key machine components, industrial robots, comparators and DCC, NC or Digital Readout Units. It provides information about the value and direction of motion. The encoder is used in automatic control, on-line gauging, process monitoring systems, etc.



Žirmūnų str. 139, LT-09120 Vilnius, Lithuania

sales@precizika.lt

Tel.: +370 (5) 236 3683

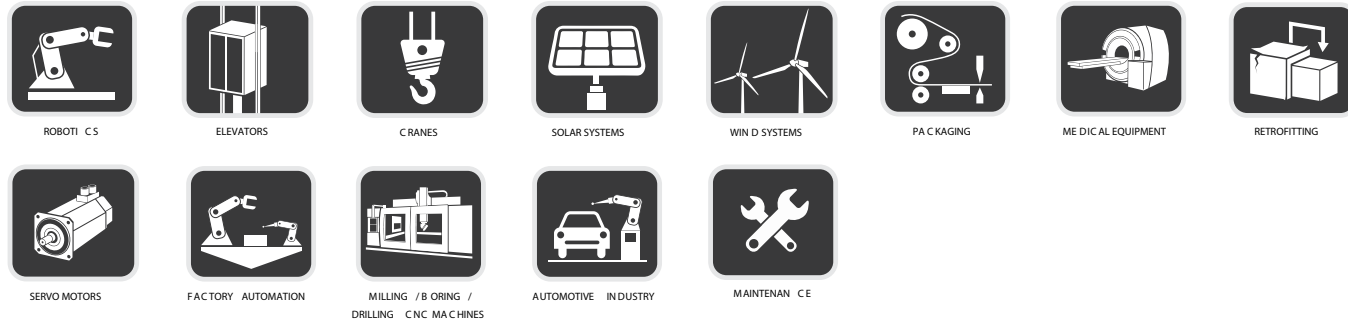
Fax.: 370 (5) 236 3609

www.precizika.lt



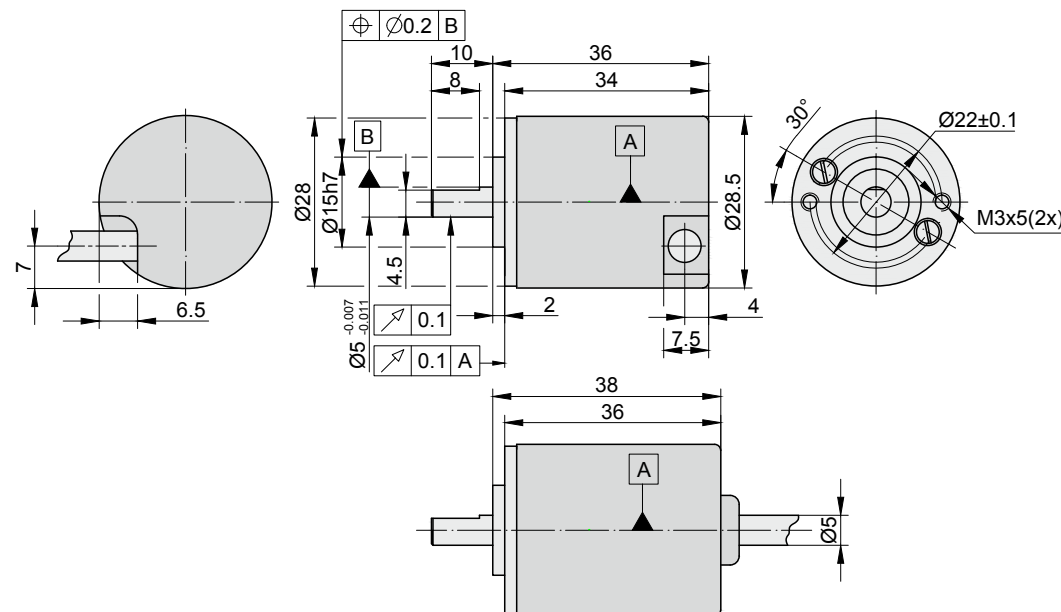
A28

RECOMMENDED APPLICATIONS



MECHANICAL DATA

Line number on disc (z)	60; 100; 200; 250; 360; 500; 1000; 1024; 1500; 2000; 2500	Protection (IEC 529) - for axial cable outlet - for axial cable outlet through gland and for radial cable outlet	IP 54 IP 64
Number of output pulses per revolution	Z x k, where k=1,2,3,4,5,8,10	Maximum weight without cable	0.045 kg
Maximum shaft speed	6000 rpm	Operating temperature	-10...+70 °C
Maximum shaft load: - axial - radial (at shaft end)	5N 10N	Storage temperature	-30...+80 °C
Accuracy (T ₁ -period of lines on disc in arc. sec)	±0.1T ₁ arc. sec	Maximum humidity (non-condensing)	98 %
Starting torque at 20 °C	≤ 0.015 Nm	Permissible vibration (55 to 2000 Hz)	≤ 100 m/s ²
Rotor moment of inertia	< 2 gcm ²	Permissible shock (11 ms)	≤ 300 m/s ²



ELECTRICAL DATA

VERSION	A28-F TTL
Supply voltage	+5 V ± 5%
Max. supply current (without load)	120 mA
Light source	LED
Incremental signals	Differential square-wave U1/U1 and U2/U2. Signal levels at 20 mA load current: - low (logic "0") ≤ 0.5 V - high (logic "1") ≥ 2.4 V
Reference signal	One differential square-wave U0/U0 per revolution. Signal levels at 20 mA load current: - low (logic "0") ≤ 0.5 V - high (logic "1") ≥ 2.4 V
Maximum operating frequency	(160 x k) kHz, k-interpolation factor

Direction of signals

U2 lags U1 for clockwise rotation
(viewed from shaft side)

Maximum rise and fall time

< 0.5 μs

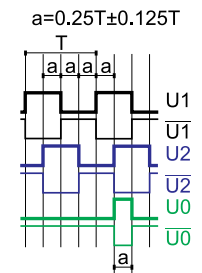
Standard cable length

0.5 m; without connector

Maximum cable length

25 m

Output signals



ACCESSORIES

CONNECTORS FOR CABLE	B12 12-pin round connector	C12 12-pin round connector	D9 9-pin flat connector	D15 15-pin flat connector	RS10 10-pin round connector	ONC 10-pin round connector
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DIGITAL READOUT DEVICES

CS3000

CS5500

COUPLING

SC30

Notes:

- Maximum working rotation speed (with proper encoder counting) is limited by maximum operating frequency and maximum mechanical rotation speed.
- If cable extension is used, power supply conductor cross-section should not be smaller than 0.5 mm².

ORDER FORM

A28 - F - XXXX/XXXX - XXX / X - X

PULSE NUMBER PER REVOLUTION:	(OPTIONAL) LINE NUMBER ON DISC (Z):	CABLE LENGTH AND CABLE OUTLET:	CONNECTOR TYPE:	COUPLING:
60 ... 25000	60 ... 2500	R01 - 1m (R-radial outlet) R02 - 2m ... A01 - 1m (A-axial outlet) A02 - 2m ...	W - without connector B12 - round, 12 pins C12 - round, 12 pins D9 - flat, 9 pins D15 - flat, 15 pins RS10 - round, 10 pins ONC - round, 10 pins	0 - without coupling 1 - with coupling
ORDER EXAMPLES:				
1) A28-F-2500-R01/W-0 2) A28-F-2500/250-R01/W-0				